

# TR 252

## OPERATING INSTRUCTIONS

Translation of the original instructions



**NORTON**  
SAINT-GOBAIN®

**clipper®**





# Declaration of conformity

The undersigned manufacturer:

**SAINT - GOBAIN ABRASIVES S.A.**  
**190, BD J.F. KENNEDY**  
**L- 4930 BASCHARAGE**

Declares that this product:

Tile Saw (code): **TR 252 – 230V (70184694289)**

Is in conformity with the following Directives:

- **"MACHINES" 2006/42/CE**
- **"LOW VOLTAGE" 2014/35/UE**
- **"ÉLECTROMAGNÉTIQUE COMPATIBILITÉ" 2014/30/UE**
- **"NOISE" 2000/14/CE**

and European standard:

- **EN 12418 – Masonry and stone cutting-off machines – Safety**

Valid for machines as of serial number:

1701xxxxxxx

Storage site for the technical documents :

Saint-Gobain Abrasives 190, Bd. J. F. Kennedy 4930 BASCHARAGE, LUXEMBOURG

This declaration of conformity loses its validity when the product is converted or modified without agreement.

Bascharage, Luxembourg, 04.01.2017

Olivier Plenert, executive officer.

A handwritten signature in black ink, appearing to read "Olivier Plenert", with a long horizontal flourish extending to the right.



# TR 252 : OPERATING INSTRUCTIONS

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# 1 BASIC SAFETY INSTRUCTIONS

The TR 252 is exclusively designed for the cutting of tiles with NORTON diamond disks mainly on construction sites.

Uses other than the manufacturer's instructions shall be considered as contravening the regulations. The manufacturer shall not be held responsible for any resulting damage. Any risk shall be borne entirely by the user. Observing the operating instructions and compliance with inspection and servicing requirements shall also be considered as included under use in accordance with the regulations.

## 1.1 Symbols

Important warnings and pieces of advice are indicated on the machine using symbols. The following symbols are used on the machine:



Read operator's instructions



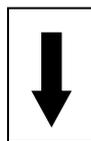
Ear protection must be worn



Hand protection must be worn



Eye protection shall be worn



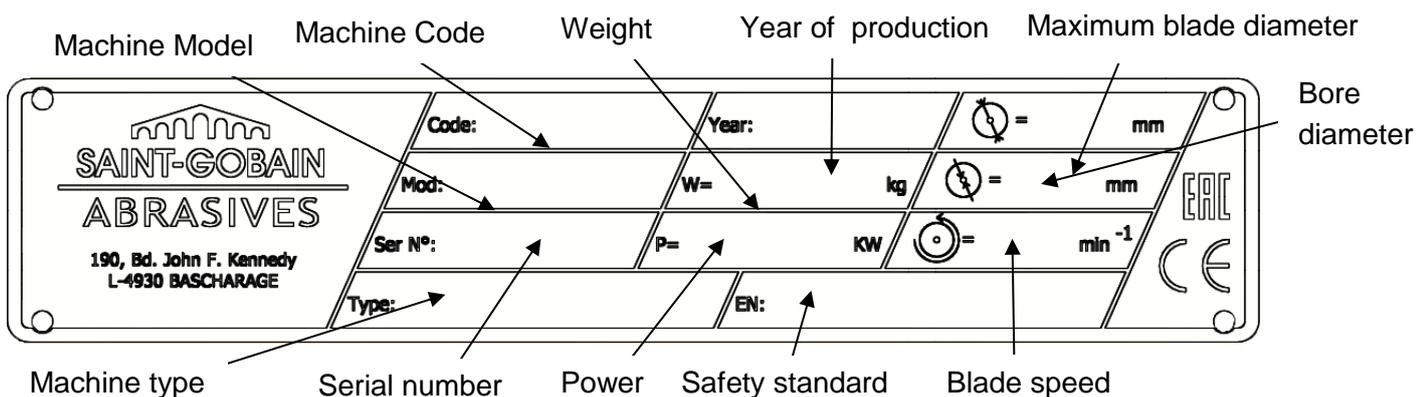
Rotation direction of the blade



Danger: risk of cut

## 1.2 Machine plate

Important data can be found on the following plate located on the machine:



### **1.3 Safety instructions for particular operating phases**

#### **Before commencing work**

- Before commencing work, make yourself familiar with the working environment at the place of use. The working environment includes: obstacles in the area of work and manoeuvre, the firmness of the floor, necessary protection at the site relating to public thoroughfares and the availability of help in the event of accidents.
- Site the machine on an even, firm and stable base!
- Check for correct mounting of the blade regularly.
- Immediately remove damaged or badly worn blades, as they endanger the operator whilst rotating.
- The material to be cut must be held securely in place on the table to allow no unexpected movement during cutting operation.
- Always cut with the blade guard in position.
- Only fit NORTON diamond blades with continuous rim to the machine! The use of other tools can damage the machine!
- Read the blades' specifications carefully to choose the correct tool for your application.
- Attention is drawn to the use of BS2092 safety goggles in conformity with specified Processes No.8 of the Protection of Eyes Regulation 1974, Regulation 2(2) Part 1. Also use the other safety equipment as mentioned in the symbols.

#### **Electrical powered machine**

- Always turn off the TR 252 and separate it from the main source of electricity before any work on the machine is done.
- Make all electrical connections securely to eliminate contact of live wires with spray water or dampness
- When TR 252 is used with water, it is IMPERATIVE that you earth the machine properly. Let a qualified electrician check in case of doubt.
- The red button on the switch, also uses as an emergency stop, press it to turn the machine off in case of danger.
- In the event of the TR 252 breaking down or stopping for no apparent reason, switch off the main electricity supply. Only a qualified electrician is allowed to investigate the trouble and remedy the fault.

## 2 MACHINE DESCRIPTION

Any modification, which could lead to a change in the original characteristics of the machine, may be done only by Saint-Gobain Abrasives who shall confirm that the machine is still in conformity with the safety regulations.

### 2.1 Short description

The TR 252 Saw is designed for durability and high performance for onsite wet cutting operations of a wide range of tiles.

As with all other NORTON CLIPPER products, the operator will immediately appreciate the attention given to detail and quality of materials used in construction. The machine and its component parts are assembled to high standards assuring long life and minimum maintenance.

### 2.2 Purpose of use

The machine is designed for wet cutting of a large range of building and refractory materials, or tiles. **It is not designed for cutting wood, metals or other materials.**

### 2.3 Layout



**Frame (1)**

The frame is made of aluminium and steel to ensure robustness and durability. The folding stand with 4 legs ensures stability while cutting. The head is pendular for passing cuts.

**Cutting head (2)**

Aluminium console guided with precision. This console supports the electric motor, the guides and the blade guard. The head can be tilted to cut with an angle from 0 to 45°.

**Blade guard (3)**

The blade guard assembly with a 250mm-diameter blade capacity is completely closed, but the outside cover can be disassembled to access the blade. It offers maximum operator protection and increased visibility of the work piece. The tightening of the fixing flange is done by a hexagonal head screw (left-hand thread).

**Water cooling (4)**

The coolant system comprises:

- A submersible mechanical water pump.
- Plastic suction pipe delivering the water from the water pan to the cutting head.
- A removable large capacity plastic water pan located under the cutting table to reduce water loss.
- Two nozzle of watering located on the casing of the disc for a good distribution of water on the disc.

**Electric Motor (5)**

One phase 1,5 kW motor. The switch with the red and green buttons is used to start and turn off the engine. The red button is also an emergency stop.

**2.4 Technical Data**

	<b>TR 252</b>
<b>Item number</b>	701846 94289
<b>Electric motor</b>	1.5 kW
<b>Supply voltage</b>	230 V
<b>Rating protection</b>	230V, 50 Hz, IP54
<b>Blade diameter</b>	250 mm
<b>Bore</b>	25.4 mm
<b>Rotation speed of the blade</b>	2950 min <sup>-1</sup>
<b>Maximum clearance between table and blade guard at 0°</b>	80 mm
<b>Maximum clearance between table and blade guard at 45°</b>	60 mm
<b>Cutting length</b>	1200
<b>Flange diameter</b>	70
<b>Sound pressure level</b>	71 dB (A) (according to ISO EN 11201)
<b>Sound energy level</b>	79 dB (A) (according to ISO EN 3744)
<b>Table dimensions (LxW)</b>	1200X585 mm
<b>Machine dimensions (LxWxH)</b>	1600x585x1350 mm
<b>Weight :</b>	
<b>Complete machine</b>	88 kg
<b>Ready-to-use machine (with water)</b>	94 kg

## 2.5 Statement regarding the vibration emission

Declared value of vibration emission following **EN 12096**.

Machine Model / code	Measured value of vibration emission at $m/s^2$	Uncertainty K $m/s^2$	Tool used Model / code
70184694289	<2.5	0.5	Clipper Super Gres XT

- The vibration value is lower and does not exceed 2.5  $m/s^2$ .
- Values determined using the procedure described in the standard **EN 12418**.
- The measurements are made with new machines. Actual values may vary with site conditions, in terms of:
  - Materials worked
  - Wear Machine
  - Lack of maintenance
  - Inappropriate tool for application
  - Tool in poor condition
  - Unskilled operator
  - Etc...
- The exposure time to vibration is based on the performance of work (related to the adequacy Machine / Tool / worked material / operator)

When evaluating risks due to hand-arm vibration, you need to take into account effective usage at rated power of machine during a full day of work; quite often you will realise that effective utilisation time represents around 50% of overall duration of work. You have to consider, of course, breaks, water feeding, preparation of work, time to move the machine, disk mounting...

## 2.6 Statement regarding noise emission

Declared value of noise emission following **EN ISO 11201** and **NF EN ISO 3744**.

Machine Model / code	Sound Pressure level $L_{Peq}$ EN ISO 11201	Uncertainty K (Sound Pressure level $L_{Peq}$ EN ISO 11201)	Sound power level $L_{Weq}$ NF EN ISO 3744	Uncertainty K (Sound power level $L_{Weq}$ NF EN ISO 3744)
70184694289	79 dB(A)	2.5 dB(A)	71 dB(A)	4 dB(A)

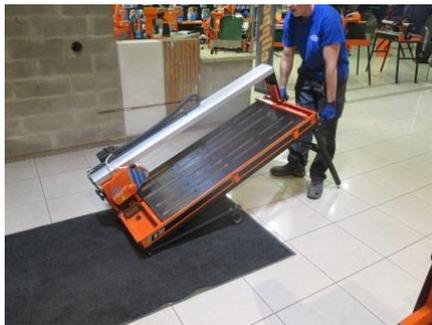
- Values determined using the procedure described in the standard **EN 12418**.
- The measurements are made with new machines. Actual values may vary with site conditions, in terms of:
  - Wear Machine
  - Lack of maintenance
  - Inappropriate tool for application
  - Tool in poor condition
  - Unskilled operator
  - Etc...
- Measured values relate to an operator in normal use, as described in the manual position.

### 3 ASSEMBLY AND COMMISSIONING

The TR 252 is delivered fully equipped. It is ready for operation after assembly of the diamond blade and after connection to the appropriate power supply.

#### 3.1 Assembly of the legs

- Lift up one side of the saw and unfold the legs without wheels. Lift up the other side of the saw and unfold the legs with the wheels.



- Encase the arm of blocking in the pin and tighten the button knurled to prevent that the feet are not folded up.



#### 3.2 Assembly of the handles

- In order to seize the machine more easily, fix the two handles on the side of the machine using the screws and nuts.

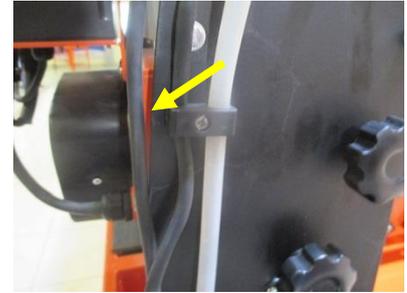


- To be able to use your machine, you must release the head of cut. For that unscrew the knurled button which maintains the head on the right amount during transport.



### 3.3 Assembly of the cooling system

- Fix the cable containing the water pipe along the rail of the head of cut.



- Mount the pump in the vat to water and the drain plug



### 3.4 Transport wheels

- To be able to move your machine easily, assemble the wheels to the bottom of the feet located on the side opposite of the handles, using the screws butterflies.



### 3.5 Longitudinal guide assembly



Insert 2 threaded and pinned shafts



Rotate both shafts by 90°



Insert both guide supports and lock them with knobs



Insert the guide in both supports



then lock the knobs

### 3.6 Side extension assembly



Insert both pinned shafts



Rotate both shafts by 90° to lock side extension

### 3.7 Installation of the handle for the cut in angle



### 3.8 Installation of the material holding system

- In order to ensure an optimal material holding during the cut, use the grasshoppers envisaged for this purpose.



### 3.9 Tool assembly

Only NORTON blades with a diameter of 250 mm can be used with the TR 252.

All tools used must be selected with regard to their maximum permitted cutting speed for the machine's maximum permitted rotation speed. Before mounting a new blade into the machine, switch off the machine and isolate it from the main source of electricity.

To assemble a new blade, follow these steps:

- Loosen the three screws holding the outer cover of the blade guard using the crosshead screwdriver supplied with TR 252, and remove it.
- Loosen the hexagonal nut (left threaded) on the blade shaft using the 18 mm wrench supplied with TR 252, which holds the removable outer flange.
- Remove the outer flange.
- Clean the flanges and blade shaft and inspect for wear.
- Mount the blade on the shaft ensuring that direction of rotation is correct (check with the arrow on the blade guard). Wrong direction of rotation blunts the blade quickly. **WARNING:** The blade bore must correspond exactly to the blade shaft. Cracked or damaged bore is dangerous for the operator and for the machine.
- Put outer blade flange back in place.
- Tighten hexagonal nut using 18 mm wrench.
- Put the outer cover of the blade guard back in place and tighten the three holding screws with the crosshead screwdriver.

### **3.10 Electrical connections**

Check that:

- The voltage/phase supply corresponds to the information indicated on the motor plate.
- Available power supply must have ground connection in conformity with safety regulations.
- The connecting cables should have at least a 2.5mm<sup>2</sup>-section per phase.

### **3.11 Water cooling system**

- Fill the TR 252 with clean water up to 1cm under the top edge of the water tray. The pump will switch on together with motor.
- Ensure that water is delivered adequately to the blade, as insufficient water supply may result in premature failure of the diamond blade.
- The water pump must never run without water. Always make sure that there is enough water in the pan and refill if necessary.
- In case of frost, empty the water cooling system from its water.

### **3.12 Starting the machine**

Connect your machine to the electric source. To start the machine, press the green button on the switch. To stop the machine, press the red button. This one is also an emergency stop key.

## 4 TRANSPORT AND STORING

Please follow the following instructions to transport and store the TR252 in a safe way.

### 4.1 Securing for transport

Before transporting the machine, always remove the blade and empty the water pan. Secure the cutting head on the rail by using the knob. Store the longitudinal cutting guide and the side extension in the pan. Fold the legs.

**WARNING: this machine is not suited to be lifted with a crane.**

- Lock cutting head



- Tighten angular cutting guide



- Store the longitudinal cutting guide and the side extension:
  - Dismount the table
  - Store the elements in the pan, then put the table back in place



### 4.2 Storing of the machine

If the machine is not going to be used for a long period, please take the following measures:

- Completely clean the machine
- Empty the water system
- Take the water pump out of the water tray, and clean it thoroughly.

The storage site must be clean, dry and at a constant temperature.

## 5 OPERATING THE MACHINE

You will find in this chapter of the advices to use the machine in a safe way.

### 5.1 *Site of work*

#### 5.1.1 *Siting the machine*

- Remove from the site anything, which might hinder the working procedure!
- Make sure the site is sufficiently well lit!
- Observe manufacturer's conditions for connecting to power supplies!
- Place electric cables in such a way that damage is excluded!
- Make sure you have a continual adequate view of the working area so you can intervene in the working process at any time!
- Keep other staff out of the area, so you can work securely.

#### 5.1.2 *Space required for operation and maintenance*

Leave 2 m in front of the machine and 1.5 m around it for usage and maintenance of the TR 252.

### 5.2 *Cutting*

To use the TR 252 correctly, you must face it with one hand on the cutting head, and the other on the material to be cut to maintain it against the material stops. Always keep your hands away from the moving blade.

The long longitudinal cutting guide, the side extension, and fastening brackets, can help you to achieve high accuracy cuts, even with large materials.

#### *Important advices for cutting*

- Only materials with max. dimensions of 1200x800x20mm and max. weight of 60kg can be cut with the TR 252.
- Before commencing work make sure tools are firmly seated!
- Select the right tools as recommended by the manufacturer depending on the material to be worked, the working procedure (wet cut) to be carried out and the required efficiency.
- Make sure the water pan contains enough water.
- Use only set with diamonds discs NORTON CLIPPER. The use of other tools can involve the damage of the machine.
- Do not force on the engine. This machine is not designed for a continuous use.

### 5.3 *Cutting with an angle*

You can cut from 0° to 45° by tilting the head rail. For this purpose:

- Loosen the two knobs maintaining the head rail to tilt the head to the desired angle.
- Retighten the two knobs.
- According to the angle of cut wished, the position of the handle of the head of cut can be modified to improve comfort of the user at the time of the cut.

## 6 MAINTENANCE AND SERVICING

To ensure a long-term quality from the cutting with the TR 252, please follow the maintenance plan below:

		Before starting work	During tool change	End of each day or more often if required	During a failure	After a damage
Whole machine	Visual control (general aspect, water tightness)					
	Clean					
Flange and blade fixing devices	Clean					
Motor cooling fans	Clean					
Water pan	Clean					
Motor housing	Clean					
Reachable nuts and screws	Tighten up					
Water pump	Clean					

### Maintenance of the machine

Always perform the maintenance of the machine with the machine isolated from the electrical supply.

### Lubrication

The TR 252 uses life-lubricated bearings. Therefore, you don't need to lubricate the machine at all.

### Cleaning of the machine

Your machine will last longer if you clean it thoroughly after each day of work, especially water pump, water pan, motor and blade flanges.

## 7 FAULTS: CAUSES AND CURES

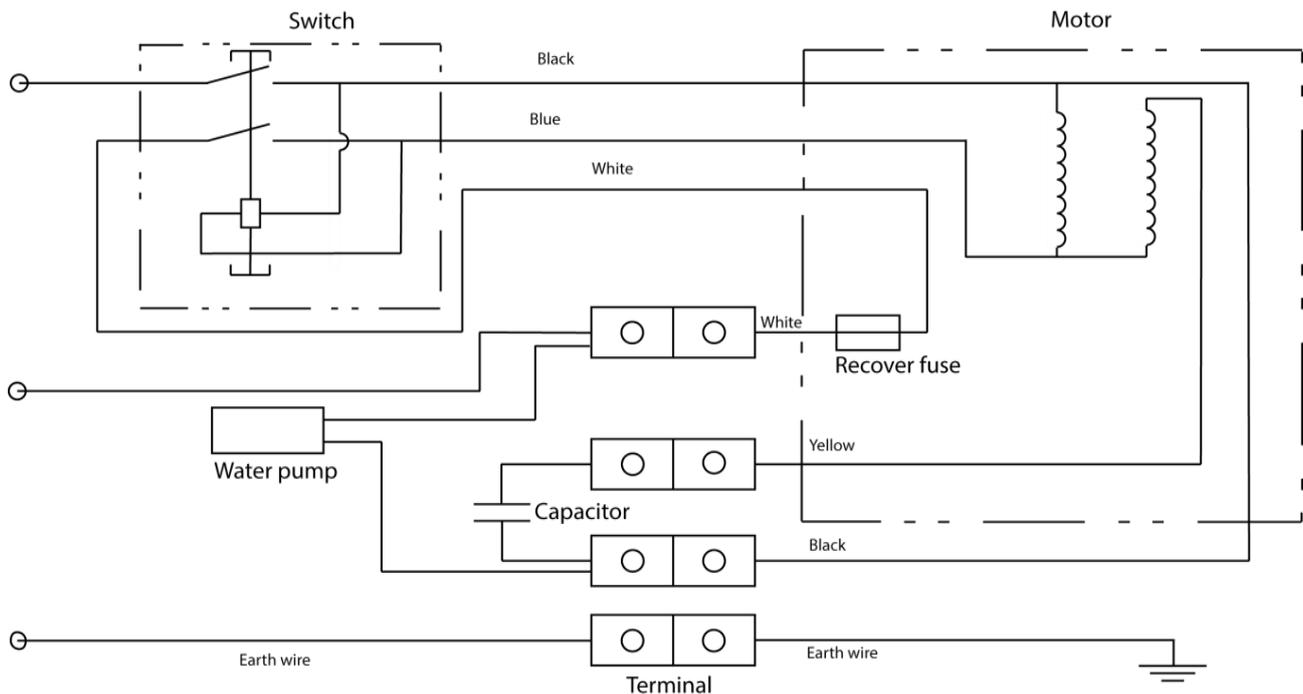
### 7.1 *Fault-finding procedures*

Should any fault occur during the use of the machine, turn it off, and isolate it from the electrical supply. Any works dealing with the electrical system or supply of the machine can only be carried out by a qualified electrician.

### 7.2 *Trouble-shooting guide*

<b>Trouble</b>	<b>Possible source</b>	<b>Resolution</b>
Motor is not running	No electricity	Check the electrical supply (fuse for example)
	Connection cable section too small	Change connection cable
	Defective connection cable	Change connection cable
	Defective switch	CAUTION : can only be solved by qualified electrician
	Defective motor	Change motor or contact motor manufacturer
Motor stops during the cutting, but can be restarted after a short period (overload protection)	Cutting feed speed too quick	Cut slowly
	Blade is blunt or glazed	Sharpen the blade in calcareous stone
	Defective blade	Change blade
	Wrong blade specification for the application	Change blade
No water on the blade	Not enough water in the pan	Refill the water pan
	Water supply system is blocked up	Clean water supply system
	Water pump is not working	Change the pump

### 7.3 *Circuit diagram*



### 7.4 *Customer service*

When ordering spare parts, please mention:

- The serial number (7 digits).
- The code of the part.
- The exact denomination.
- The number of parts required.
- The delivery address.
- Please indicate clearly the means of transportation required such as "express" or "by air". Without specific instructions, we will forward the parts through the means which seem appropriate to us --- but which is not always the quickest way.

Clear instructions will avoid problems and faulty deliveries.

If not sure, please send us the defective part.

In the case of a warranty claim, the part must always be returned for evaluation.

Spare parts for the motor can be ordered with the manufacturer of the motor or with their dealer, which is often quicker and cheaper.

This machine has been manufactured for

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