



**STORM BALANCED
TYPE
HEAVY DUTY FRICTION HINGE
BENEFIT**

A self-balancing hinge range capable of achieving high gust loading

12
YEAR GUARANTEE

- Self-balancing hinge range
- Capable of achieving high gust loading
- Unrivalled weather sealing
- Low inventory non balancing range option
- Austenitic 304* stainless steel throughout for enhanced corrosion resistance
- Superior Carrying Capacity
- 12 year guarantee (details available upon request)



The Storm hinge range has been designed to exceed the requirements of AAMA 101/I.S.2 - 08, specifically high gust load rating. In addition to exceeding this high performance standard, Storm also benefits from excellent weather sealing from its asymmetric metal point and cap as well as smooth reliable operation.

Full technical and sales support which will cover consultancy on a per project basis and on-site advice when necessary.

austenitic
304

* Austenitic (was 304) stainless steel to BS EN 10088-2 Grade 1.4301 for enhanced corrosion resistance

STORM BALANCED



▼ **HEAVY DUTY FRICTION SLIDERS**

Stainless steel composite sliders to give maximum strength yet perform with the smoothest of action



▲ **STEEL END LOCATOR**

A stainless steel end cap automatically directs the end point smoothly and firmly towards the closed position



▼ **OPTIONAL ADJUSTMENT**

One man, on site, vent alignment adjustment.

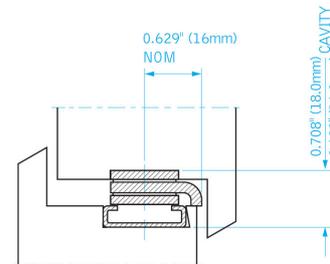
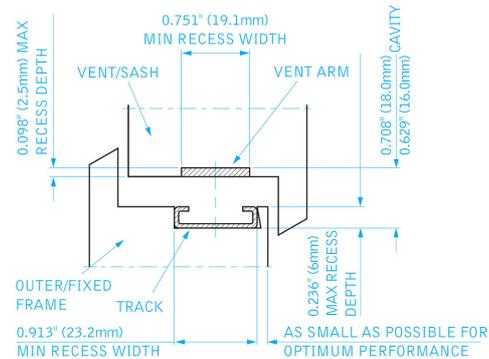
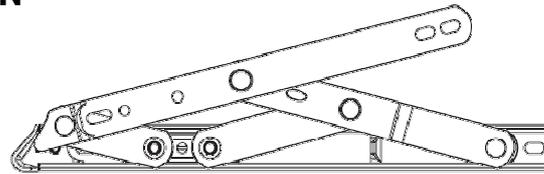


Manufactured in the UK

PRODUCT SPECIFICATION



- Storm Egress variant available, allowing casement windows to open to a full 90° for emergency exit
- Complies to the requirements of AAMA 904 – 09, 910 – 10 and 101/I.S.2 – 08
- Available in 10", 12", 16", 22" and 26" projecting and 10" and 16" casement
- Suitable for vents 10.5" to 7'3" high
- Standard, offset and highline and variants available
- Composite slider
- Storm BS10 and BS16 available as loose rivet variants



NOTE ADDITIONAL LINK FORM ON STORMB26 HINGES ONLY.

OPTIONAL FEATURES

- Add on adjustment device

Note: Pivot design provides additional friction at angles of 10° or less. However, it may be necessary to fit additional separate device(s) on top hung vents to enable them to remain in a selected ventilation position.

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YEAR GUARANTEE*

STORM BALANCED

Hinge Code Top Hung	Hinge Length (mm/in)	Max Vent Weight (Kg/ lb)	Max Vent Height (mm/in)	Min Vent Height (mm/in)	Opening Angle (+/- 2.5°)	Number of Cycles ('000's)
STORMB10	262/10	37/81	635/25.0	267/10.5	50°	10
STORMB12	313/12	45/99	787/30.9	635/25.0	50°	10
STORMB16	415/16	55/121	1090/42.9	787/30.9	50°	10
STORMB22	567/22	165/75	1500/59.0	1090/42.9	45°	10
STORMB26*	680/26	264/120	2200/87.0	1270/50.0	20°	10
Side Hung			Max Vent Width	Min Vent Width		
STORMBS10	262/10	38/83	665/26.0	280/11.0	80°	10
STORMBS16	415/16	47/103	838/33.0	457/18.0	90°	10

STORM EGRESS

Hinge Code Top Hung	Hinge Length (in/mm)	Max Vent Weight (lb/Kg)	Max Vent Width (in/mm)	Min Vent Width (in/mm)	Opening Angle (+/- 2.5°)	Number of Cycles ('000's)
STORME16	415/16.3	47/103	838/33	450/18.0	90°	10

*Vents of 100kg must be fitted with S7280 cam adjustment devices, which are optional on lighter vents.

Separate restrictors (SR6, SR8, SR10 or SR16BAC pair), vent holding devices (SOR type restrictors) or an operating mechanism may be required to hold large vents in a selected ventilation position against variable wind pressure.



Due to our policy of continual improvement we reserve the right to alter specifications without notice. It is the responsibility of the window manufacturer to ensure that the finished window meets the required performance and safety specification.

All transactions are subject to our standard conditions of supply, which are available on request

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