

Metrisk gevind 60°

Nominal diameter	Stigning i mm	Indvendig diameter min.	Gevindbor skæring
M 1	0,25	0,729	0,75
M 1,1	0,25	0,829	0,85
M 1,2	0,25	0,929	0,95
M 1,4	0,30	1,075	1,10
M 1,6	0,35	1,221	1,25
M 1,8	0,35	1,421	1,45
M 2	0,40	1,567	1,60
M 2,2	0,45	1,713	1,75
M 2,5	0,45	2,013	2,05
M 3	0,50	2,459	2,50
M 3,5	0,60	2,850	2,90
M 4	0,70	3,242	3,30
M 4,5	0,75	3,688	3,75
M 5	0,80	4,134	4,20
M 6	1,00	4,917	5,00
M 7	1,00	5,917	6,00
M 8	1,25	6,647	6,80
M 9	1,25	7,647	7,80
M 10	1,50	8,376	8,50
M 11	1,50	9,376	9,50
M 12	1,75	10,106	10,25
M 14	2,00	11,835	12,00
M 16	2,00	13,835	14,00
M 18	2,50	15,294	15,50
M 20	2,50	17,294	17,50
M 22	2,50	19,294	19,50
M 24	3,00	20,752	21,00
M 27	3,00	23,752	24,00
M 30	3,50	26,211	26,50
M 33	3,50	29,211	29,50
M 36	4,00	31,670	32,00
M 39	4,00	34,670	35,00
M 42	4,50	37,129	37,50
M 45	4,50	40,129	40,50
M 48	5,00	42,587	43,00
M 52	5,00	46,587	47,00
M 56	5,50	50,046	50,50
M 60	5,50	54,046	54,50
M 64	6,00	57,505	58,00
M 68	6,00	61,505	62,00

W/WF-gevind 55°

Nominal diameter	Gevind pr. 1"	Udvendig diameter	Gevindbor skæring
W-Grov-gev.			
1/16	60	1,588	1,20
3/32	48	2,381	1,90
1/8	40	3,175	2,60
5/32	32	3,969	3,20
3/16	24	4,762	3,80
7/32	24	5,556	4,60
1/4	20	6,350	5,20
5/16	18	7,938	6,60
3/8	16	9,525	8,00
7/16	14	11,112	9,40
1/2	12	12,700	10,50
9/16	12	14,288	12,00
5/8	11	15,875	13,50
3/4	10	19,050	16,50
7/8	9	22,225	19,50
1	8	25,400	22,50
1 1/8	7	28,575	25,00
1 1/4	7	31,750	28,00
1 3/8	6	34,925	31,00
1 1/2	6	38,100	34,00
1 3/4	5	44,450	39,50
2	4 1/2	50,800	45,50
W-Fingev.			
3/16	32	4,762	4,00
7/32	28	5,556	4,60
1/4	26	6,350	5,40
5/16	22	7,938	6,80
3/8	20	9,525	8,30
7/16	18	11,112	9,80
1/2	16	12,700	11,00
9/16	16	14,288	12,50
5/8	14	15,875	14,00

Metrisk fingevind 60°

Nominal diameter	Stigning i mm	Indvendig diameter min.	Gevindbor skæring
M 3	0,35	2,621	2,65
M 4	0,5	3,459	3,50
M 5	0,5	4,459	4,50
M 6	0,75	5,189	5,25
M 7	0,75	6,189	6,25
M 8	0,75	7,189	7,25
M 8	1,0	6,918	7,00
M 9	1,0	7,918	8,00
M 10	0,75	9,189	9,25
M 10	1,0	8,918	9,00
M 10	1,25	8,648	8,75
M 11	1,0	9,918	10,00
M 12	1,0	10,918	11,00
M 12	1,25	10,648	10,75
M 12	1,5	10,377	10,50
M 13	1,0	11,918	12,00
M 14	1,0	12,918	13,00
M 14	1,25	12,648	12,75
M 14	1,5	12,377	12,50
M 15	1,0	13,918	14,00
M 15	1,5	13,377	13,50
M 16	1,0	14,918	15,00
M 16	1,5	14,377	14,50
M 17	1,0	15,918	16,00
M 18	1,0	16,918	17,00
M 18	1,5	16,377	16,50
M 18	2,0	15,836	16,00
M 20	1,0	18,918	19,00
M 20	1,5	18,377	18,50
M 20	2,0	17,836	18,00
M 22	1,0	20,918	21,00
M 22	1,5	20,377	20,50
M 22	2,0	19,836	20,00
M 24	1,0	22,918	23,00
M 24	1,5	22,377	22,50
M 24	2,0	21,836	22,00
M 25	1,0	23,918	24,00
M 25	1,5	23,377	23,50
M 26	1,5	24,377	24,50
M 27	1,5	25,377	25,50
M 27	2,0	24,836	25,00
M 28	1,5	26,377	26,50
M 30	1,5	28,377	28,50
M 30	2,0	27,836	28,00
M 32	1,5	30,377	30,50
M 33	1,5	31,377	31,50
M 33	2,0	30,836	31,00
M 35	1,5	33,377	33,50
M 36	1,5	34,377	34,50
M 36	2,0	33,836	34,00
M 36	3,0	32,754	33,00
M 38	1,5	36,377	36,50
M 39	1,5	37,377	37,50
M 39	2,0	36,836	37,00
M 39	3,0	35,754	36,00

RG-rørgvind 55°

Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbor skæring
1/16	28	6,561	6,70
1/8	28	8,566	8,70
1/4	19	11,445	11,75
3/8	19	14,950	15,25
1/2	14	18,631	19,00
5/8	14	20,587	21,00
3/4	14	24,117	24,50
7/8	14	27,877	28,30
1	11	30,291	30,50
1 1/8	11	34,939	35,50
1 1/4	11	38,952	39,50
1 3/8	11	41,365	41,50
1 1/2	11	44,845	45,00
1 3/4	11	50,788	51,00
2	11	56,656	57,00
2 1/4	11	62,752	63,00
2 1/2	11	72,226	72,50
2 3/4	11	78,576	79,00
3	11	84,926	85,50

UNC-gevind 60°

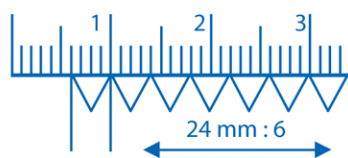
Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbor skæring
No. 1	64	1,425	1,55
No. 2	56	1,694	1,85
No. 3	48	1,941	2,10
No. 4	40	2,156	2,35
No. 5	40	2,487	2,65
No. 6	32	2,642	2,85
No. 8	32	3,302	3,50
No. 10	24	3,683	3,90
No. 12	24	4,343	4,50
1/4	20	4,976	5,10
5/16	18	6,411	6,60
3/8	16	7,805	8,00
7/16	14	9,149	9,40
1/2	13	10,584	10,80
9/16	12	11,996	12,20
5/8	11	13,376	13,50
3/4	10	16,299	16,50
7/8	9	19,169	19,50
1	8	21,693	22,25
1 1/8	7	24,648	25,00
1 1/4	7	27,823	28,00
1 3/8	6	30,343	30,75
1 1/2	6	33,518	34,00
1 3/4	5	38,951	39,50
2	4 1/2	44,689	45,00
2 1/4	4 1/2	51,028	51,50
2 1/2	4	56,617	57,00
2 3/4	4	62,967	63,50
3	4	69,317	70,00

Rp-tætningsrørgvind (cyl) 55°

Nominal diameter	Gevind pr. 1"	Udvendig diameter min.	Gevindbor skæring
1/16	28	7,723	6,50
1/8	28	9,728	8,50
1/4	19	13,157	11,40
3/8	19	16,662	14,90
1/2	14	20,955	18,60
3/4	14	26,441	24,10
1	11	33,249	30,20
1 1/4	11	41,910	38,90
1 1/2	11	47,803	44,80
2	11	59,614	56,60
2 1/2	11	75,184	72,20
3	11	87,884	84,90

Rc-tætningsrørgvind (kon) 55°

Nominal diameter	Gevind pr. 1"	Gevindbor skæring
1/16	28	6,30
1/8	28	8,30
1/4	19	11,50
3/8	19	14,70
1/2	14	18,20
3/4	14	23,50
1	11	29,70
1 1/4	11	38,50
1 1/2	11	44,50
2	11	56,50
2 1/2	11	71,50
3	11	84,00



UNF-gevind 60°

Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbor skæring
No. 0	80	1,181	1,25
No. 1	72	1,473	1,55
No. 2	64	1,755	1,90
No. 3	56	2,024	2,15
No. 4	48	2,271	2,40
No. 5	44	2,550	2,70
No. 6	40	2,819	2,95
No. 8	36	3,404	3,50
No. 10	32	3,962	4,10
No. 12	28	4,496	4,70
1/4	28	5,367	5,50
5/16	24	6,792	6,90
3/8	24	8,379	8,50
7/16	20	9,738	9,90
1/2	20	11,326	11,50
9/16	18	12,761	12,90
5/8	18	14,348	14,50
3/4	16	17,330	17,50
7/8	14	20,262	20,40
1	12	23,109	23,25
1 1/8	12	26,284	26,50
1 1/4	12	29,459	29,50
1 3/8	12	32,634	32,75
1 1/2	12	35,809	36,00

PG-panserrørgvind 80°

Nominal diameter	Gevind pr. 1"	Indvendig diameter min.	Gevindbor skæring
Pg 7	20	11,28	11,40
Pg 9	18	13,86	13,90
Pg 11	18	17,26	17,30
Pg 13,5	18	19,06	19,10
Pg 16	18	21,16	21,20
Pg 21	16	26,78	26,80
Pg 29	16	35,48	35,50
Pg 36	16	45,48	45,50
Pg 42	16	52,48	52,50
Pg 48	16	57,78	57,80

NPT/NPTF 60°

Nominal diameter	Gevind pr. 1"	Gevindbor	
		NPT	NTF
1/16	27	6,30	6,30
1/8	27	8,50	8,40
1/4	18	11,10	11,00
3/8	18	14,50	14,30
1/2	14	18,00	17,80
3/4	14	23,20	23,00
1	11 1/2	29,20	29,00
1 1/4	11 1/2	38,00	37,80
1 1/2	11 1/2	44,00	43,80
2	11 1/2	56,40	56,00
2 1/2	8	67,00	66,50
3	8	83,00	82,50

NPSM/NPSF 60°

Nominal diameter	Gevind pr. 1"	Gevindbor	
		NPSM	NPSF
1/16	27		6,30
1/8	27	9,10	8,60
1/4	18	11,90	11,20
3/8	18	15,50	14,70
1/2	14	19,00	18,20
3/4	14	24,50	23,50
1	11 1/2	30,50	29,50
1 1/4	11 1/2	39,50	
1 1/2	11 1/2	45,50	
2	11 1/2	57,50	
2 1/2	8	69,00	
3	8	85,00	