

Type PVAc

Product description **ProFect® 2347** is a 1-component water-based adhesive, developed as a all-round D3 adhesive.

Area of use **ProFect® 2347** is used for laminating different types of wood and laminates, when a water-resistant glue line is needed according to EN 204, D3.
Suitable to automatic warm- and HF pressers.
Also suitable for veneering of different types of wood.
Applied by roller, nozzle, brush etc.

ProFect® 2347 contains UV-tracer.

Technical data

pH	3 ±0,5
Colour:	White
Dry content:	46% ±1,0%
Viscosity:	6.200 ± 400 mPas
Density:	1,1 kg/L
Minimum film forming temperature	Approx. 7°C
Water resistance class	D3,EN 204

Processing

Wood moisture	8 – 14 %
Coat weight:	
• Solid wood / assembly	100 – 200 g/m ²
• Foil lamination / veneering	80 – 100 g/m ²
Pressing time:	
150 g/m ² , Pine, 12% wood moisture, 20°C, RH% 50%	10 – 20 min.
Open time	
150 g/m ²	Up to 10 min.

The product is ready-to-use. But can be diluted with water.

Cleaning

Uncured adhesive can be removed with water
Cured adhesive can be removed with acetone or similar solvent.

Storage

Between 5 – 25°C, protect from freezing – shelf life minimum 12 month from day of delivery.

Packaging

Please contact the sales department in order to obtain further information.

Disclaimer

The instructions and data included in the actual product data sheet are to provide information concerning the application and selection of our products. Therefore we do not provide any guarantee and shall not be held liable for any damages resulting from the use of our products, including any discolouring, influences etc. We strongly recommend the users to conduct the necessary tests prior to initiating production, in order to determine the usability of a particular product for a given purpose. This should be conducted in accordance to the user's manufacturing guidelines. When assessing the usability of a product please consider the type of material, condition and age/lifetime of the material, as should the tests be repeated when the materials and/or production conditions change, also when the material provider changes